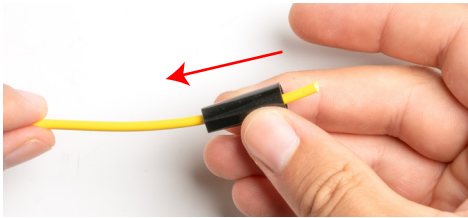




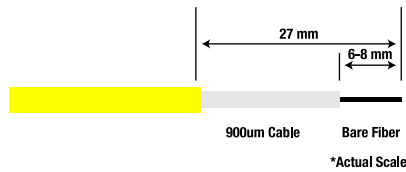
# Field Assembled Optical Fiber Fast Connector Operating Instructions

## LC Round Cable Operation Steps

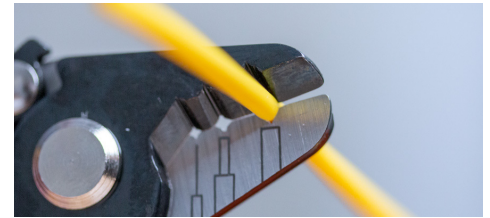
1 - Insert Cable into Screw Cap



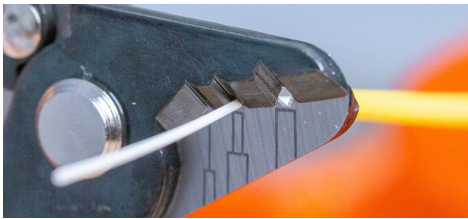
2 - Cutting Length



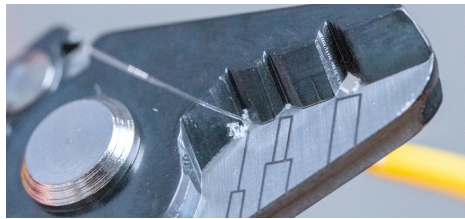
3 - Strip the Outer Jacket 50 mm  
(Use JIC-375 Fiber Stripper)



4 - Strip 900um Buffer Coating



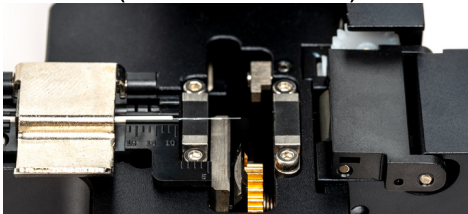
5 - Remove Acrylate Coating



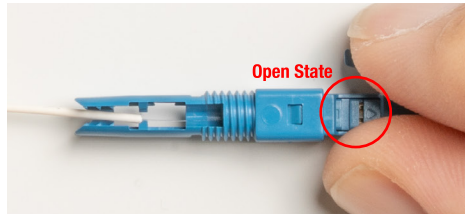
6 - Clean Fiber with FW-5 Fiber Wipes



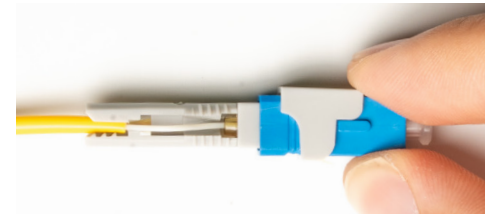
7 - Fix Length & Cleave Fiber  
(Use FC-600 Fiber Cleaver)



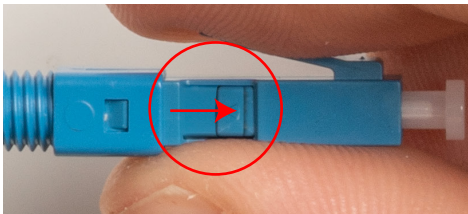
8 - Insert Fiber into Connector



9 - Insert Fiber until it's Slightly Bending

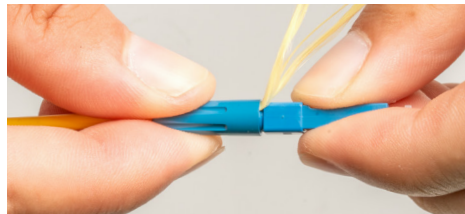


10 - Lock the Fiber

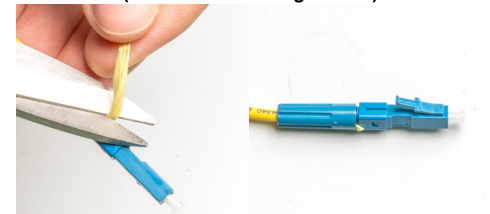


Push the Open Key Forward to Fix the Fiber in Place

11 - Screw Cap on Securely



12 - Trim Strength Members  
(Use JIC-186 Cutting Shears)

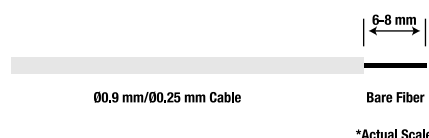


## LC 0.9 mm Round Cable Operation Steps

1 - Insert Cable into Screw Cap



2 - Cutting Length



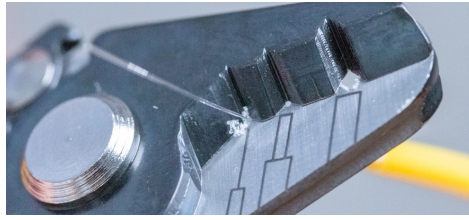
3 - Insert Cable into 0.9 mm Tail Cover



**4 - Strip 900um Buffer Coating 50 mm**  
(Use JIC-375 Fiber Stripper)



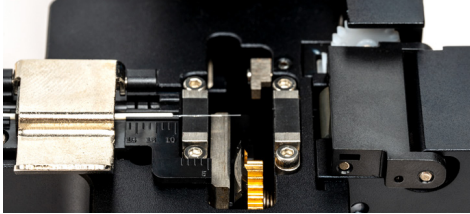
**5 - Remove Acrylate Coating**



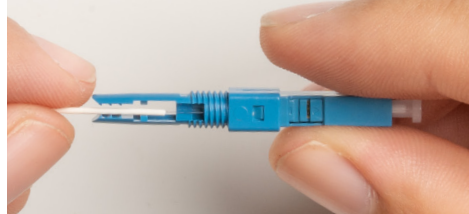
**6 - Clean Fiber with FW-5 Fiber Wipes**



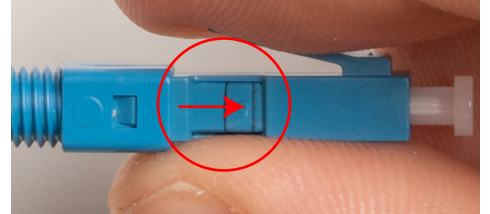
**7 - Fix Length & Cleave Fiber**  
(Use FC-600 Fiber Cleaver)



**8 - Insert Fiber until it's Slightly Bending**

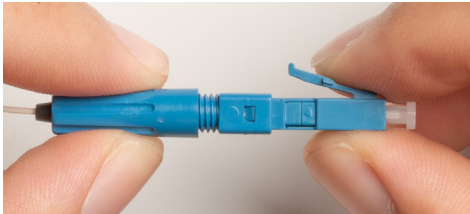


**9 - Lock the Fiber**



Push the Open Key Forward to Fix the Fiber in Place

**10 - Screw Cap on Securely**



**11 - Complete the assembly**

